

## Teaching Resources on the Sustainable Management of Critical Raw Materials

*Trainer's Manual for* Criticality

March 2020





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### **Table of Contents**

1. Context and Introduction to Training	3
1.1 Training Materials List	<mark>4</mark>
1.2 Suggested Timetable	5
1.3 Key Messages	<mark>5</mark>
1.4 Learning Objectives	5
1.5 Additional Reading	5
2. Slides and Notes	6
3. Exercises	21
4. Assessment Questions	25
5. Acknowledgements and Authors	27
6. Citation	27
7. Disclaimer	27



### 1. Context and Introduction to Training

This booklet is supplementing the teaching materials and the set of further supporting booklets that have been developed to support teachers in conducting training courses related to the sustainable management of critical raw materials.

SusCritMat aims to educate people from Master's student level up, both in industry and academia about important aspects of sustainable critical raw materials. In a novel concept, it introduces courses on these complex and interdisciplinary topics in a modular structure, adaptable to a variety of different formats and accessible to both students and managers in industry. These courses will develop new skills, which will help participants to better understand the impact and role of critical raw materials in the whole value chain; enabling them to identify and mitigate risks. Understanding the bigger picture and the interconnected nature of global business and society is increasingly necessary to and valued by industry.

SusCritMat is an EU-funded project that brings together the technical and pedagogical expertise of leading educational institutions and business partners. It uses and creates teaching materials which can be combined into different course formats.

This training kit presents the key messages related with the sustainable management of critical raw materials in three major sections:

- Introduction to criticality (including criticality assessment, global resource supply chains, geopolitical factors, and economics of metals)
- Analysis of criticality (including material flows, scenario planning, and life cycle assessment)
- Solutions (including responsible sourcing, circularity indicators, circular product design, and good practice examples)

In particular, the solutions part will be in the focus. The intention is to underline the possibilities that are available to approach and implement a circular economy for critical raw materials and the products bearing these. Doing so the concrete actions, i.e. the things that can be done, are highlighted, instead of only mentioning all sorts of associated problems or barriers in the context of CRMs.

The overall goal of the Summer School for Educators is to qualify the participants to teach the topics themselves. Therefore, the school does not only provide an introduction and improved insight into selected thematic issues, but to also deliver a set of teaching materials "ready-to-use".

- Learning targets that will be reached after having taught the courses
- Presentations on the specific topics including also notes on how to present the slides and key messages.
- Group work exercises including the task or question to work on, if applicable further reading on the methodology and the solutions in case of tasks requiring calculations.
- Assessment questions and the correct answers for each specific topic.
- Additional reading for each topic.



### 1.1 Training Materials List

The *SusCritMat project* developed the following teaching materials for the Summer School:

Basics
Critical Resources for Emerging Technologies
Criticality
Supply Chain Resilience
Supply Risk Factors
Circularity
Circular Economy
Characterizing the Urban Mine
Circular Business Models
Waste Management and Recycling Potential
Closing Loops on Product Level
Governance
Geopolitical Aspects
Metals & CRM Scenarios
Restricted Substances Legislation
Impact on Society and the Environment
Sustainability Assessment
Responsible Mining
Responsible Sourcing / Certification
Environmental Aspects
Sustainable Materials Usage
CRM and Sustainable Development
Tools
MFA - Material Flow Management
Good Use of Data
LCA – Life Cycle Assessment
Process Models based on LCA



### 1.2 Suggested Timetable

The agenda contains a recommended timing for the lecture and exercises. However, depending on the pre-existing knowledge or group size the time can be extended.

Lecture: 45 minutes Group work exercise: 30 minutes Live quiz: 10 minutes Discussion on quiz results: 15 minutes

### 1.3 Key Messages

Restrictions to the global supply for mineral raw materials (MRMs) are more related to ACCESS to MRMs than to geological availability (how much is out there).

Access is constrained by economic, geopolitical, environmental and social factors.

Criticality assessments are qualitative in nature: there is no "correct" method, but different methods are suited to different end users and scales of space and time.

A thorough market analysis, including information regarding ongoing mineral exploration projects, is often more informative than theoretical criticality calculations based on various formulae.

### 1.4 Learning Objectives

List the learning objectives for your course here.

This session will provide learners with:

- A review of concepts underlying criticality assessments
- An overview of methodologies
- Clarify possibilities and limitations of criticality estimations
- Illustrations with reference to specific critical raw materials

#### 1.5 Additional Reading

Literature list listed according to topics (priority readings in **bold**)

Blengini, G. A., et al., 2017. EU methodology for critical raw material assessment : Policy needs and proposed solutions for incremental improvements. Resources Policy, 53, 12-19.

Buijs, B., Sievers, H., Tercero Espinoza, L. 2012. Limits to the critical raw materials approach. Proceedings of the Institution of Civil Engineers - Waste and Resource Management, 165(4), 201-208.



- EC, 2017. Study on the review of the list of Critical Raw Materials. Final Report. European Commission.
- Frenzel et al., 2017. Raw material 'criticality" sense or nonsense? Journal of Physics, D: Applied Physics, 50.
- Graedel, T. E. et al., 2012. Methodology of metal criticality determination. Environmental Science & Technology, 46, 1063-1070.
- Graedel, T. E. & Reck, B. K., 2016. Six years of criticality assessments. What have we learned so far? Journal of Industrial Ecology, 20(4), 692-699.
- NRC, 2008. Minerals, Critical minerals, and the U.S. Economy. Report of National Research Council. Washington, DC: The National Academies Press.

	Sus Mat
CRITICALITY CONCEPTS	
Dominique Guyonnet BRGM	enter the statistic for
Read-Account Activity is sectioned funding from the European institute of Innovation and International Society (UT), a body of the European Usion, under the Horeson 2018, the EU Framework Programme for Research and Innovation	
Course objectives	
Clarify the concepts underlying critical     Provide an overview of methodologie     Emphasize possibilities and limitation     Illustrate with reference to specific or	25
Contents	
1. Introduction: the increasing use of	mineral raw materials
2. Factors influencing criticality	
<ol> <li>Overview of some criticality assess</li> </ol>	ment methodologies
4. " <i>Critical</i> " about criticality	
5. Conclusions	
Resultances      This activity has received funding from the European Institute of Increasion and     Technology (ETL, a body of the European Liston, under the Hendern 2020, the EU     Technology (ETL, a body of the European Liston)	© BRGM, 2019 3

### 2. Slides and Notes

		i
1. Introduction : the increasing use of mineral raw materials	The main mineral raw material consumption is of	
	sand and gravel	
<ul> <li>Main mineral raw materials consumed by a European in Kg/yr</li> <li><sup>201</sup>/<sub>100</sub> (2010)</li> <li><sup>201</sup>/<sub>10</sub></li></ul>	Other minerals and metals comprises all that is	
Consultation by a composition in register Net State and metals Ceremit	not indicated (rare metals, precious metals, etc.)	
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s Phophate #Autoinium		
II Copper II Lead		
1 ED1		
PrantAgenese     The activity tensoricined backgrown the Company Institute of Invocation and Sectional pHTI is also of the Company Institute the Networks 2008, the EU     The Activity of the Company Institute to Activity of the Networks 2008, the EU		
1. Introduction : the increasing use of mineral raw materials	Exponential growth of world population since	
* Population growth?	industrial revolution, exploitation of fossil fuels,	
Projections (Source : United Nations 2015)	which enabled the agricultural revolution	
Evolution of population since the Neolithic revolution (in billion inhabitants)		
nee tô maine		
The activity tax second datage from the Licopenn Intelling and the activity of Promotion and Pr	We can't explain explosion of mineral raw	
1. Introduction : the increasing use of mineral raw materials	material consumption only by population growth	
Coolution of world primary metal production     Real DD - sample production for prod p1591-1985     Section 2014 - sample production for prod p1591-1985     Section 2014 - sample primary primy primary primary primary primary primary primary primary primary		
Mineral raw material		
population and groups and groups and an an		
ing industry - Ingger ing industry - Ingger		
To the second se		
B         B		
1. Introduction : the increasing use of mineral raw materials	1: Historical values for 1820 through 1990	
<ul> <li>Rather: population growth + emergence of consuming class</li> </ul>	estimated by Homi Kharas,2010 – 2025 estimates	
Wontd population, Bn1  Prever convergence  Ro	by McKinsey Global Instutute	
61 69 73 7.6 53 53 61 9 73 7.6 50 53 53 53 53 55 53 55 55 55 55 55 55 55	2: Defined as people with daily disposable income	
25 25 28 40 39 38 51	above \$10 at PPP. Population below consuming	
	class defined as individuals with disposable	
Share of population in         1900         1980         1970         1980         2000         2015         2020         2025           Consultion in         TO         <	income below \$10 at PPP (Power Purchasing	
consuming class, % Source Mickiney and BROM, World Materials Forum, June 2016	Parity)	
Preventionerse     This is a first (1) then a shared building from table days that table day of transmission and     the shared building of the shared buil		
1. Introduction : the increasing use of mineral raw materials	Illustrates the significant difference between	
Material consumption - example of      The second sec	Indutrialised versus emerging economies in terms	
Aluminium: how much additional Al 30 production required to satisfy the 3 billion 30 set	of raw material consumption per capita.	
additional members of the consuming class between 2010 and 2030 (Brookings Institute)?		
* If 3 billion people go from 1 kg Al/yr to 25 kg Al/yr, we need 72 Mt Al/yr extra for reference world A production 1201 was 60 Mt		
(tor reference: world al production in 2017 was bull Mt) * s * use sale sale are deserved and the sale are are are are are are are are are ar		
Beneficial by second and plant the language instance of the second and the second of the second and the second second and the second seco		
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<ul> <li>1. Introduction : the increasing use of mineral raw materials</li> <li>Need to account for increase of world demand by 2030</li> <li>Beak to account for increase of world demand by 2030</li> </ul>	Graph also illustrates limits of exponential growth. This curve cannot be extended forever, due to environmental, social, energy, constraints	
One of the significance of exponential growth: growth rate versus doubling period     Action 1 to 2 3 4 4 5 7 40     Doubling 2 3 4 4 5 7 40     Doubling 2 3 4 4 5 7 40     Doubling 2 3 4 4 5 7 4 10     Doubling 2 3 5 2 3 1 3 1 4 1 0 7	Illustration: assuming we start (year 1) with a 100 ton/year production rate, we will have 200 tons/year in year 23 with a 3% growth rate, in year 14 with a 5% growth rate and in year 7 with a 10% growth rate.	
<page-header><page-header><page-header><section-header><image/></section-header></page-header></page-header></page-header>	Key message : China has been a major driver of the World's economy and has consumed enormous amounts of mineral raw materials to fuel its growth.	
<page-header><page-header><page-header><page-header><section-header><section-header><figure></figure></section-header></section-header></page-header></page-header></page-header></page-header>	While during the 18th century, energy-producing technology used about 6 elements of the Mendeleiev Table, in the 21st century the technology uses about 50 elements.	
<section-header><table-cell><section-header></section-header></table-cell></section-header>	The same message as previoulsy is illustrated, in more detail, by this slide. Nearly all the elements of Mendeleiev's Table are involved in the production of energy.	

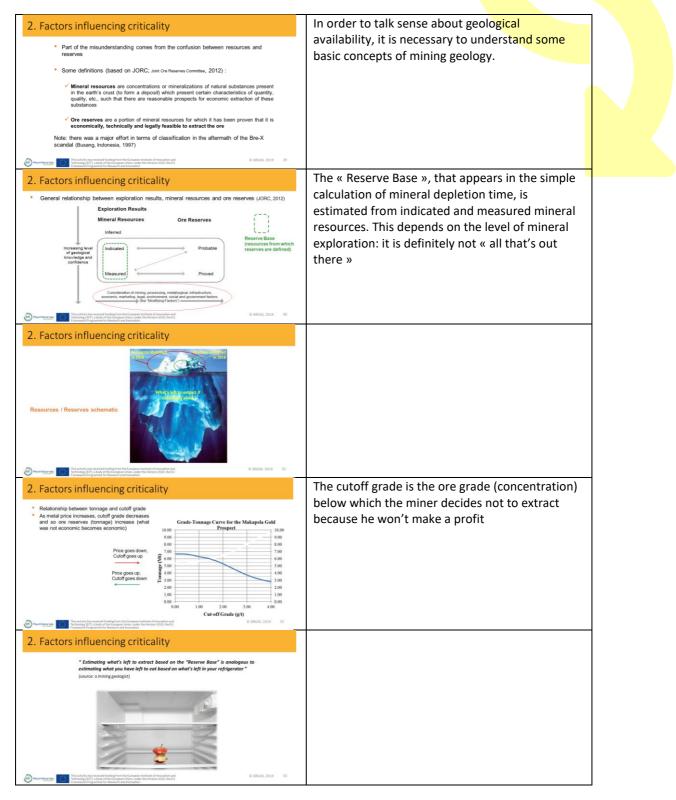


2. Factors influencing criticality	A critical mineral or raw material is (i) important for one or several industrial sectors and (ii) is at
<ul> <li>The term « Mineral Criticality » starts to appear in the years 2000 in US documents; e.g.: National Research Council report 2007 « Minerals, Critical Minerals and the U.S. Economy »:</li> </ul>	risk of supply shortage.
<ul> <li>In the latter, criticality assessment is performed in a 2-dimensional matrix:</li> <li>Supply risk</li> <li>Impact of Supply Restriction</li> <li>A mineral is considered ~ critical + if it scores high in this matrix in a relative sense: mineral A is considered more critical than mineral B</li> <li>Most methods adopt a 2-D matrix</li> </ul>	
The unit is an encode the foregoing of the foregoing	There is no upombinuous suitality threads and this a
2. Factors influencing criticality     • EU method tends to be dichotomous: a     MEM is either « critical » or « non- critical », according to a threshol	There is no unambiguous critality threshold. It is a question of choice.
question of degree (b) (Greedel Gans & Tercero-Espinoza, 2014)	
Consider the second secon	There was only one motor vehicle on 5th avenue
<page-header><text><section-header><section-header></section-header></section-header></text></page-header>	on April 15th 1900
<section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	While on March 23rd 1913, only 13 years later, there was only one horse-driven carriage
2. Factors influencing criticality	A specific industry, in a specific country, will have
• Scale factor – criticality differs at different scales e.g. An industry An industry A country A continent A continent A continent A continent A continent A continent A continent A continent	supply-chain risks that are very different from those of an entire country or of a continent. Therefore criticality is a relative notion.
Paralleline     Research Long of Bachtyl, Elsen serveret heading Bachtyl, European instelline of benevel in an and the State St	

2. Factors influencing criticality  • Geopolitical factor - risk of supply disruption	Both China and Japan claim sovereignty over the Senkaku islands. In 2010 the dispute climaxed which led to retaliatory measures from China,	
✓ e.g. C.N.J.P territorial dispute over Senkaku islands In 2010 CN enforced stricter export guotas on REEs and blocked exports to JP	who blocked all rare earth exports to Japan.	
Image: Strategy of the strategy		
2. Factors influencing criticality	Prices of rare earth metals (here so-called	
Intense speculation on REE prices	« Light » rare earths) skyrocketted	
Source of Labob PROM		
2. Factors influencing criticality	This one shows a Heavy Rare Earth (Dysprosium:	
The second	an essential component of permanent magnets).	
Constraints and the state of the state		
Attempts to escape from the Chinese monopoly:     Mountain Pass (USA) : company Maycorp reopened     n 2012 after prolonged inactivity. Went bankrupt     because of low prices and closed in 2015. Mining has     resumed since Jan 2018.     Mount Weld (Australia) : Company LYNAS. Survived     thanks to < offtake ≥ contracts.		
Prevention The Territory International State Stat		
2. Factors influencing criticality	Illustrates the « speculation bubble » effect. China has different (long term) stategy, not so dependent on short-term market performance	
Jan         Jan <td></td> <td></td>		



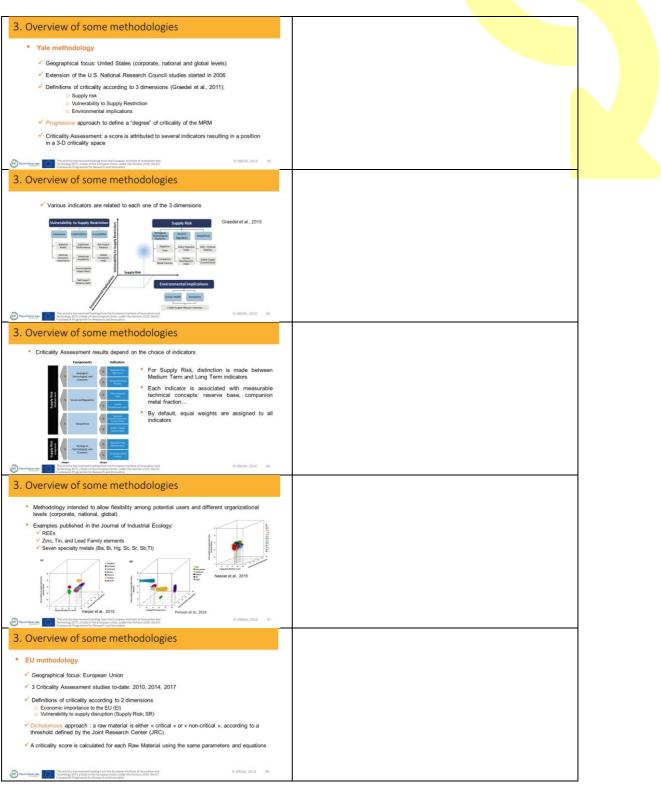
2. Factors influencing criticality	Illustrates importance of value chain: some
Production Concentration factor      Device - # Letek #room	countries may be key players in refining but not
Curriera a marie in tree global production or tree in the state of the	in mining
NO.     E description     Sile of early productors. Not imposing       NO.     E description     E description	
800 10 10 10 10 10 10 10 10 10 10 10 10 1	
Part of the second	
2. Factors influencing criticality	
An indicator of market concentration: the Herfindahl-Hirshman index:	
$HHI = \sum_{i=1}^{n} s_i^2$	
where s, is country « i »'s share in world production and « n » is the number of country's producing the raw material.	
✓ So if 2 countries have an equal share of the market: HHI = 0.5 <sup>2</sup> + 0.5 <sup>2</sup> = 0.25 + 0.25 = 0.5	
✓ HHI varies between 1/n (equal shares between n countries) and 1 (total	
concentration in one country).   Often the actual percent values (eg. 5 for 5%) are used and then HHI varies	
between 10 000/n and 10 000  The stript has more the darget more the Carses of the stript of the stript has been str	
2. Factors influencing criticality	The proposal is relevant for some strategic metals
2. Factors initialiting criticality	(see Hands On exercise)
Ranking (used in finance) :	
✓ HHI < 0,01 (or 100): Highly competitive market (very well distributed	
production)	
✓ 0,01 (or 100) < HHI < 0,15 (or 1 500): Unconcentrated production ✓ 0,15 (or 1 500) < HHI < 0,25 (or 2 500): Moderate concentration	
✓ HHI > 0,25 (or 2 500): High concentration	
Proposal:	
HHI > 0,5 (or 5 000): Very high concentration (monopoly)     Dramin has an availabeling from the Language institute of broaction and     O BRGM, 2019 26	
There are a set of the set o	Political stability is a key indicator in the
2. Factors influencing criticality	Political stability is a key indicator in the evaluation of criticality, as it has a strong
<ul> <li>Good Governance         <ul> <li>A country with poor governance is less reliable in terms of supply than a country</li> </ul> </li> </ul>	influence on supply risk.
with good governance	
<ul> <li>The World Governance Index (WGI) is an indicator developed in 2008 by the Forum for a new World Governance (FnWG)</li> </ul>	
<ul> <li>It aims to provide, each year, an image of the situation of world governance</li> <li>The index is based on serveral indicators. One of these indicators (political stability)</li> </ul>	
is used in a criticality calculation methodology (Yale methodology; see below)	
World Governance Index	
Weining and Section 2.5	
The Additional Control of the ansatz in the control of the Company and th	This graphic publiched in the media elements
2. Factors influencing criticality	This graphic, published in the media, claims to
Geological availability factor	provide the number of years until several mineral raw materials « run out »
Basis of calculation : Reserve Base (lons)	
A source of misunderstanding	
among the general public	
New Scientist, 2007	
Construction     C	



2. Factors influencing criticality		
Comments on the « mineral resource depletion » issue • The « peak metal » / « fixed stock » approach is not valid: the reserve base is changing		
all the time.		
<ul> <li>The issue is much less « Mineral resource depletion » than « access to mineral resources »</li> </ul>		
<ul> <li>This access is constrained by many factors (production concentration, geopolitical risks, environmental constraints, social acceptability, aversion to financial risk of investment banks,)</li> </ul>		
<ul> <li>While there may still be ore to mine out there, it is becoming increasingly difficult to mine due to decreasing ore grades (need more energy to get the stuff out)</li> </ul>		
<ul> <li>Although in the short to medium term, primary resources will continue to be the main source of mineral raw materials, recycling, reuse, substitution, etc. must be developed, to</li> </ul>		
reduce waste flows and offset emissions related to primary resource extraction		
Recycling can help offset depletion, but not if we continue increasing consumption at such rates     The status tas watered funding from the Campain Institute of Increased     D REGM, 2019     34		
2. Factors influencing criticality		
<ul> <li>Objective: resource efficiency. Reduce mineral raw material consumption per</li> </ul>		
service while reducing environmental impacts (environmental rucksack) water, rock, energy, chemicals, land area, (+ economic & social)		
water, rock, energy, chemicals, land area. (+ economic & social) biodiversity, risks, Ecological Rucksack		
and a set		
WW stype.at/ WW stype.at/  The attrive to result daily for the Company institute of Insecution and  The attrive to result daily for the Company institute of Insecution and  O BRGM, 2019 35		
2. Factors influencing criticality	Over time, miners have progressively mined	
	mineral deposits with lower and lower ore grades	
* Ore grade factor	(metal concentrations). Because they mined the	
Declining ore grades: gold (Mudd, 2009) * Australia Gold on grade Gold on grade	richest deposits first.	
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"		
CO 1990 1993 1990 1991 1990 1991 1991 1991		
Presentation     Trainwood Programme for Broadershand Social Construction action, renets	Canad halds for some on Theme will some a point	
2. Factors influencing criticality	Same holds for copper. There will come a point, where the metal concentration in the ore will be	
Same for copper	so low that it won't be worth mining anymore	
1.80 Clobal weighted average copper mine ore head grade (% of cu)	(cost of energy required to mine will be too high).	
1.60		
140		
1.00		
0.80		
1980 1989 1998 2007 2016 2025 Source Brook Hum, Barchays Research		
Development     Transmitted Programmer Lines (Annual Annual	When a minor outraste are hais sutrasting -	
2. Factors influencing criticality	When a miner extracts ore, he is extracting a small percentage of metal (for example copper)	
Environmental factor     Mine waste production in Australia Source: Gavin Mudd	and a large percent of mine waste (see course on	
200 LOOPER (MI) URANUM (MI)	responsible mining). Mine waste reprensents an	
G un COAMORIOS (AN) BIROWN COAL (Men') GOLD (Mn) BLACK COAL (Men') 1300	environmental hazard.	
General Trend		
100 100 100 100 100 100 100 100 100 100		
Prand-Management     Distantiality has received lunding from the Company institute all Instructions and     Technology (11): a body of the Express Management Institute all Instructions     Distantial Program Management (Institute and Instructions)     BERGM, 2019 38	1	



2. Factors influencing criticality	This photo shows the impressive scale of mine	
Exerce : National Caegorgiania	waste generation in the extractive industry	
Constructions of the state	The « Social Licence to Operate » of the mining	
• Social factor • Social factor CANADA: CANADA: STOP SUPPORTING MEGAMINING AGAINST THE HUMAN RIGHTS	industry is seriously under pressure, especially in the wake of major accidents such as the Brumadinho tailings facility accident in January 2019 (200 casualties).	
2. Factors influencing criticality	« Rich » graphic although difficult to read. Key	
Industry structure factor - the « metal wheel » (M. Reuter et al.)	message is that many critical metals are not	
<section-header>         Importance of base metal metallourgy for concerned to the metal of the metallourgy for the metallourge of the metallourge of the metallourge in the metallourge of the metallourge of the metallourge in the metallourge of the metallourge of the metallourge in the metallourge of the metallourge of the metallourge of the metallourge in the metallourge of the metallourge in the metallourge of the met</section-header>	produced for themselves but as byproducts of « carrier metals »	
2. Factors influencing criticality	Metal B is non-functional recycling: metal A is	
<section-header><complex-block><complex-block></complex-block></complex-block></section-header>	downcycled and is no longer recycled for its specific properties. All explanations are in the UNEP 2011 report. Metal Recycling Opportunities, Limits, Infrastructure.	
2. Factors influencing criticality		
<section-header><section-header><list-item><list-item><list-item><list-item><list-item><list-item><list-item><list-item><list-item><list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item></section-header></section-header>		



TIGE	
Overview of some methodologies	
2017 methodology revision was motivated by the need to:	
VBetter capture risks of trade distortion such as:	
Export taxes     Physical quotas	
<ul> <li>Export prohibitions</li> <li>Address more adequately the entire value chain (identify bottlenecks in the steps of extraction or</li> </ul>	
metallurgy, shifts in supply concentration, etc.) ✓ Differentiate Global supply and European supply	
✓ Better account for supply from secondary sources and for substitution potentials	
✓ Have a more transparent allocation of raw material uses to NACE sectors	
State Control International Programmer Institute of Networks and Control International Control International State	
verview of some methodologies	
2017, the measure of Economic $EI = \frac{10}{Q_{max}} \sum A_s Q_s SI_{Es}$	
Where: $A_{ij} = share of metal demand in application "s" relative to total demand$	
Q <sub>2</sub> = Gross Value Added (GVA) of 2-digit NACE sector allocated to application "s"	
Q <sub>mm</sub> = Largest GVA of all 2-digit NACE sectors (scaling factor) Sl <sub>0</sub> = Substitutability index related to Economic Importance	
upply Risk (SR) was calculated from: $SR = \left[ (HHI_{WGI-t})_{GS} \frac{IR}{2} + (HHI_{WGI-t})_{EU28} \left(1 - \frac{IR}{2}\right) \right] (1 - EoL_{RUR}) SI_{SR}$	
Where: (HHisps.).op=Horthodal Herschmann Index for Global Supply, taking into account World Generation-Index score and a trade factor (1) (HHisps.).op=Horthodal-Herschmann Index for EU 28 Supply, taking into account World Generation-Balaix accus and a table detection.	
(HH <sub>HOU</sub> ) t <sub>IUUE</sub> + Hertfindehi-Hinschman Index for EU 28 Supply, taking into account World Governance Index score and a trade factor <i>IR</i> = Import Relance (%)	
//? < Import Relates (%) EoL <sub>am</sub> = Edd of the recycling input nate St <sub>line</sub> = Substitutability index related to Suppy Risk	
The actively has material dender have the Careport and Institute of Neuroscienced     The actively has material dender have the Careport and Institute of Neuroscience      Transmit Programmer for Neuroscience      Transmit Programmer for Neuroscience	
erview of some methodologies	
CRM list 2010	
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verview of some methodologies	
RM list 2014	
Not the first three the second secon	
Excercit inportance  Excercit inportance  Biological and a set of the set of	
Overview of some methodologies	
M list 2017	
Wanter Berner     Marcine State	



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<complex-block></complex-block>	3. Overview of some methodologies	
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<form></form>	3. Overview of some methodologies	
<complex-block></complex-block>		
<page-header></page-header>	<ul> <li>Scandium uses in 2016:</li> <li>The main uses were in Al-Sc alloys and in solid oxide fuel cells (SOFC)</li> <li>Al-Sc alloys are produced for sporting goods (luxury golf clubs)</li> <li>Al-Sc alloys are considered a petiential substitute for Titanium (expensive) in e.g. aircrafts. But this is currently at <i>R&amp;D</i> stage and no aircraft industry would suffer from Sc-supply disruption</li> <li>S is used in small quantities in a number of electronic applications</li> </ul>	
<form>         Image: Provide and Provide Pro</form>		
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<form><ul> <li>Interface the set of the particular that for going matter and (non-matter and and and and and and and and and and</li></ul></form>	3. Overview of some methodologies	
<form><ul> <li>* IncludeAdd of the UL Clifclifty assessment methodology</li> <li>* Complexity of normality and consistent of the methodology and a data of a plant of the program of the progra</li></ul></form>	✓ Important communication tool for policy makers and (some) industrial companies ✓ Transparency of the methodology and sources of data	
	<ul> <li>Some drawbacks of the EU Criticality assessment methodology</li> <li>Complexity of the formulas and constraints imposed by transparency (e.g. use of public data only) are not always compatible with the complexity of the markets at stake</li> </ul>	
<section-header><section-header></section-header></section-header>	Performance was approximately (0.1) a body of the tampeas times, under the reinition 2020, the s.0 framework Programme for Research and inconstitute	
<complex-block><ul> <li>Geographical focus: France</li> <li>Scheding-Massesment studies: About 20 CRM overed from 2010 to 2017, according for formo memory investes and priorities:</li> <li>Public increation of the France investes and priorities:</li> <li>Scheding-Increations of the France investes and priorities:</li> <li>Scheding-Increations of the France investes and industry (see invested parameters and expert investes and industry as well as according of actions to create the degree of exposure to the risk.</li> <li>The calculation but rather an industry position based on several parameters and expert investes and industry, as well as according of actions to create to polyty makers and industry, as well as according of actions to create to polyty makers and industry, as well as according of actions to create to polyty makers and industry, as well as according of actions to create to polyty makers and industry, as well as according of actions to create to polyty makers and industry, as well as according of actions to create the topolyty makers and industry, as well as a second of actions to create to polyty makers and industry, as well as a second of actions to create to polyty makers and industry, as well as a second of actions to create to polyty makers and industry as well as a second of actions to create to polyty makers and industry as well as a second of actions to create the topolyty of a second of actions to create topolyty of a second of actions to create topolyty of a second of actions topolyty of actions topolyty of a second of actions topolyty of actions topolyty of actions topolyty of a second of actions topolyty of actions topolyty</li></ul></complex-block>		
<ul> <li>b French governments' requests and priorties</li> <li>I principal coording to 2 dimensions :</li> <li>Strategic importance for the French industy (y-ass)</li> <li>Specify insis (x-ass)</li> <li>Programme gramme dimensions is interview in</li></ul>	✓ Geographical focus: France	
<ul> <li>Substigue importance for the frame hindustry (y-usis)</li> <li>Substigue importance for the frame hindustry substitue is define the degree of exposure to the risk.</li> <li>At one but several thresholds to define the degree of exposure to the risk.</li> <li>The degree to the several thresholds to carry cut and industry, as well as commendations of actions to carry cut.</li> <li>The degree to the several thresholds to carry cut.</li> <li>The degree thresholds to carry cut.</li> <li>The degree thresholds to carry cut.</li> <li>The degree threshold to carry cut.</li></ul>		
<complex-block></complex-block>	<ul> <li>Strategic importance for the French industry (y-axis)</li> </ul>	
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	The objective is to give criticality indicators to policy makers and industry, as well as recommendations of actions to carry out	
Function of the control of the function of the control of the cont	Production and the second seco	
For the second s	or overview of some methodologies.	
Source : BRGM, 2017	And dray high straining formation the straining formation of the straining	
	Source : BRGM, 2017	



3. Overview of some methodologies		
✓ Criticality assessments follow a detailed list of indicators :		
<ul> <li>Evolution of use and consumption</li> </ul>		
Evolution of world production and known resources / reserves     Substitution		
o Recycling		
o Prices		
Restrictions to international trade, regulations     French production and resources		
French industrial sector		
<ul> <li>External trade and French consumption</li> </ul>		
O Cher      Ore       Ore		
3. Overview of some methodologies	This illustrates the type of information collected	
World uses of Tungsten in 2015	to study a metal's criticality. Why is it important?	
buck Age/IA	Which industrial sectors use it? In what type of	
Turgener Tur		
	products? Etc.	
aber dag 555 275 Hordens (Abby stale)		
Javar (1/2 Appendix) (1/2) (1/		
R Baladory R Amartin R Amartin		
Distribution of tungaton uses by industrial sector:		
Source : BRGM, Mineralino /r 12/2 18/10/10/10/10/10/10/10/10/10/10/10/10/10/		
16 Constraints of the Anthony Mark Straint of the Campane Name, and the Anthony Mark State Straints and Schwarzen Straints and the Anthony Mark Straints and the Straints and the State State Straints and State State Straints and State State Straints and State Straints and State State Straints and State State Straints and State Sta		
3. Overview of some methodologies	Which countries are producing it? How are the	
Historical trends     Historical trends     The second secon	prices evolving?	
annual growth rate :		
Mine production by country		
- 1915 - 2016: 2,82%		
<sup>40</sup> Cubilités des pris de destances composés autoritante de languistes de la composés de la		
Evolution of prices		
Source : BRGM, Mineralinfo.fr		
Disactivity has received budge from the funguean instance of inconcention and © BRGM, 2019 61		
Prevention of the Control of the Control of the Exception Check, under the Herberg 2020, the EU     Praneoush Programme for Research and Insolution	What are the known " geological stocks »?	
Overview of some methodologies     Tungsten current production and reserves     Destination of troops	What are the known « geological stocks »? Where are they located in the world?	
world reserves in 2016	,	
in 2015 John Wooder 0, dys Spain 1,2% Reavids 2,4% Other 1,6% Bellivia		
Source Web 2017 2/0K Conde 8.5K Perspect 8.5K Netroget 4.5K Ventor 2.5K Netro		
2,65 Nonia 3,00 Vetsam		
BLAS Diline 9,2% Canada World Total:		
World total: 88,75 et W 3,14 Mt W Sourse 1/0505 2017		
✓ 3 Mt reserves are equivalent to 35 years of production at the 2015 level (88 kt W).		
With a 2% production annual growth rate (as observed since 2010), these reserves would be depleted in 26 years		
Productional Control (Control (Contro) (Control (Contro) (Con		
3. Overview of some methodologies	The BRGM methodology is a multi-factor analysis,	
W: synthesis of criticality factors     Automatical synthesis of criticality factors     Automatical synthesis of the synthesynthesis of the synthesis of the synthesis of the synthesis o	where scores are assigned to factors that	
Overthes Description Restoration Restoration Restoration	influence criticality.	
and Geographical Restrictions Specific Geographical Businesse geographical consentation to the table elementarial conventional conventation of choice and of the lower of metallarge segary down of metallarge		
and retreation     4      4      40		
emonant for individual by productions are not experied of 20 bits (Figure 20		
er 2015 sinds in exponential in exponential de la composition de l		
60% of hand V betans, with moorts in produme temperatures memores 3% of an advert to and the and the DDSL(but predictions, facous temperatures, seminatrix, algebrand Colonisation devends devended devended devended and deven		
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100 Automation Preset Son. 100 Automation Preset Son. 100 Automation Preset Son. 100 Automation Son. 100 Automation Preset Son. 100 Autom		
Power-Mannaha      Distantianty has restricted landing from the Company institute of institet of institute of institute of institute of institute of institu		

3. Overview of some methodologies
Conclusion: very high criticality of Tungsten (W) at the French level
due in particular to: The wide variety of uses in industry (e.g. Tungsten carbide tools)
The strong dominance of China over the global market
Source : BRGM, Mineralinfo.fr
Providence of the second fording how the Company institution of the restance and the second fording how the Company institution of the restance and the second fording how the Company institution of the restance of the second fording how the restance of the restance
4. Critical about criticality
<ul> <li>Several critical appraisals of criticality assessment methodologies in the literature.</li> </ul>
For example :
a de la serie de la ser
Raw material 'criticality'—sense or nonsense?
W Prezed", J Kolle", N A Brow" and J Galaxie"
<ul> <li>This paper advocates a more "quantitative" approach to risk in criticality assessments.</li> <li>Difficulty: due to abovementioned diversity/complexity of risk factors, it is difficult to build a comprehensive quantitative "model" of factor interactions</li> </ul>
Contraction      Contraction of the standard barry standard barry standard and standard
Criticality is a dynamic, ever-changing characteristic of a MRM. Therefore assessments
need to be periodically updated
industry/expert stakeholders before issuing CRM assessment results
<ul> <li>Before performing a criticality assessment, key questions are :</li> <li>Critical for who?</li> <li>Critically for what? (decision-making)</li> </ul>
Past experience has shown benefits of criticality analyses especially at a corporate level.
In particular when analyses have led to actions in terms of reducing company exposure to problematic elements
<ul> <li>Scope for a harmonized methodology?</li> </ul>
Addressing uncertainties?      Addressing uncertainties?      Description of the state of the foregation instate of the state of the stat
4. Critical about criticality
Other example: Buijs et al. (see references). These authors identify the following limitations in
the critical minerals approach: ✓ Bias towards technology minerals by emphasizing (a) high-tech applications and (b) the role of market
power of producers in small markets, ✓ Lack of predictive power beyond the short term,
<ul> <li>Failure to distinguish between short-term and long-term problems,</li> <li>Tendency to overstate the economic impact of a possible supply disruption of 'critical' minerals,</li> </ul>
<ul> <li>Forebody oversate the contains implete or possible supply darapter of challe immediate,</li> <li>✓ Exaggerated focus on risks related to the mining and export of raw materials, but not on the larger production chain (e.g. refining, transport, and trade in semi-products).</li> </ul>
<ul> <li>According to the authors, most of the minerals that historically have been classified as "critical",</li> </ul>
have in fact never caused significant problems (e.g. PGMs). <ul> <li>An issue specific to the EC method will be addressed during the "hands-on" session</li> </ul>
Image in the second standing from the Company het/site of Provention and thet/site of Provention and the Company het/site of Prove
4. Critical about criticality
* Example of CRM list for specific applications:
JRC SCIENTIFIC AND POLICY REPORTS
Critical Metals in the Path towards the Decarbonisation of the EU Energy Sector
Assuming they Maximum to Supply-Chain Bottoworks in Law Control Energy Technologies
La cui Zieur zu
- 10 CH 10 F 10 F 10 F 10 CH 10 CH 10 CH 10 F 10 CH 10
Previous
Transport Programme for Research and Innuation



4. Critical about criticality		
Illustrates importance of time factors in 2012. For Theorem considered highly called		
Illustrates importance of time factor: in 2013, Eu, Tb were considered highly critical           High Medium         Medium         Medium-Loo         Loo           REE / C_{LS}, N         Graphte         REE La, Ce, Sn (Gl. Lithlow         Node           REE / N         No Reinwin         Moldderum         Lead           Gallum         Hafnium         Colat         Moldderum         Lead           Tellurium         Graphte         Generation         Solerium         Gold           Tellurium         Graphte         Chuomium         Copper         Indium         Copper           Indium         To         Chuomium         Chuomium         Source : JRC, 2013         Source : JRC, 2013		
Diversity for evolved fording from the Language institute of Investment and      Planet of the second programmer for Research and Investment and      Programmer for Research and Investment and     Planet of the Second Programmer for Research and Investment and     Planet of the Second Programmer for Research and Investment and     Planet of the Second Programmer for Research and Investment and     Planet of the Second Programmer for Research and Investment and     Planet of the Second Programmer for Research and Investment and     Planet of the Second Programmer for Research and Investment and     Planet of the Second Programmer for Research and Investment and     Planet of the Second Programmer for Research and Investment and     Planet of the Second Programmer for Research and Investment and     Planet of the Second Programmer for Research and Investment and     Planet of the Second Programmer for Research and Investment and     Planet of the Second Programmer for Research and Investment and     Planet of the Second Programmer for Research and Investment and     Planet of the Second Programmer for Research and Investment and     Planet of the Second Programmer for Research and Investment and     Planet of the Second Programmer for Research and Investment and     Planet of the Second Programmer for Research and Investment and     Planet of the Second Programmer of the		
4. Critical about criticality		
But: fluorescent lighting has been rapidly superseded by LEDs		
Current relation frameworks for frameworks for the relation of		
4. Critical about criticality		
<ul> <li>Phosphors containing Eu and Tb are now a very small share of the total market, which has much reduced their criticality</li> </ul>		
5. Conclusions		
Restrictions to global supply of MRMs are more related to <u>access</u> to MRMs than to geological availability     Access is limited primarily by economic, geopolitical, environmental and social factors     Access is limited primarily by economic, geopolitical, environmental and social factors     Orlicality assessments attempt to address the risk of supply disruption and economic/social damage through a multifactor ranking approach     Protect and a set of the diversity and complexity of factors     Officient methods deliver different results: there is no « correct » method; there is only adequacy of methods with specific user needs     Officient walues can only be compared for a given methodology and in a relative sense		
Proved and the second and the s	References in bold could be read in priority.	
Blengini, G. A., et al., 2017. EU methodology for critical raw material assessment : Policy needs and proposed solutions for incremental improvements. Resources Policy, 53, 12-18.     Build, B., Biewen, H., Terroer Spinoza, L. 2012. Lmits for the richal raw material approach. Proceedings of the institution of Cviti Engineers - Waste and Resource Management. 165(4), 201-208.     C. 2017. Study on the review of the list of Critical Raw Materials. Final Report. Encogena Commission. Proceedings of the Institution of Cviti Engineers - Waste and Resource Management. 165(4), 201-208.     C. 2017. Study on the review of the list of Critical Raw Materials. Final Report. Encogena Commission. Proceedings 12, 2017. Raw material criticality – sense or nonsense? Journal of Physics, D. Applied Physics, 50.     Graedel, T. E. & Rei, B. K., 2016. Six years of criticality assessments. What have we learned so far? Journal of Industrial Ecology, 20(4), 692-690.     WRC, 2008. Minerale, Critical immediating, and the U.S. Economy. Report of National Research Council. Washington, DC: The National Academies Press.		
Participants     P		

### 3. Exercises

CRITICALITY ASSESSMENTS HANDS ON EXERCISES		
DOMINIQUE GUYONNET		
Control C		
Objectives		
<ul> <li>Calculate factors influencing criticality</li> <li>Download information regarding criticality from the web</li> <li>Gain insight into possibilities and limitations</li> </ul>		
Part Astronomia     Disartivity has revised bandly from the Compare Institute of Institute and     Astronomia     Disartivity (21), advanced and the Compare Institute of Institute and     second of the Compare Institute of Institute     Compare     Compare		
1. Factor influencing "Supply Risk"		ĺ
Production Concentration * Indicator of production concentration: Herfindahi-Hirschmann index: $HHI = \sum_{i=1}^{n} s_i^2$ where is it country is it is than in world production and it in its is the number of country is producing the raw material * If shares used as percentage. HHI (HHI) varies between 1/n (equal shares between n countries) and 1 (total concentration in one country) * If shares used as percentages v 100.HHI (HHI) varies between 10 000/n (equal		
shares between n countries) and 10 000 (total concentration in one country)		
1. Factor influencing "Supply Risk"		
Ranking (used in finance):       Image: Comparison of the second se		
Pervetervete     Description     Descripti     Descripti     Description     Description		
1. Factor influencing "Supply Risk" Exercise • Calculate the Herfindahl-Hirschmann index for: • Nickal • Tungsten • Lithium • Cobatt • Use either percentage (HHLs) or percentage x 100 (HHLs) in calculation • Use 2018 data from the USGS. In Google search, e.g.: usgs cobatt	This exercise is of interest for data mining: the students search the internet to obtain the data and then apply the formula	
Compared and the second budge from the Canage an institute of Instances and Compared to Second		



1. Factor influencing "Supply Risk"		
Results           * Nickel         Microsofter         Microsofter           Underfines         2010         1000           Basis         11000         1000           Contra         11000         1000           Contra         1000         1000           Contra         1000         1000           Press         1000         1/n = 0.071		
Instrume         340,00         90,000         HH I, = 0.136         Unconcentrated production           Magazine         117,00         30,00         Unconcentrated production         Unconcentrated production           Magazine         24,000         10,000/n = 71.4         Unconcentrated production         Unconcentrated production           Magazine         44,000         10,000/n = 71.4         Unconcentrated production         Unconcentrated production           Violation         10,000/n = 71.4         10,000/n = 71.4         Unconcentrated production         Unconcentrated production           Violation         10,000/n = 71.4         10,000/n = 71.4         Unconcentrated production         Unconcentrated production		
C BROW CONTROL CONTROL OF CO		
1. Factor influencing "Supply Risk"		
• Tungstan           Wite production         2014           Anata Dates         2015           Anata Dates         1000           Anata Dates         1000           Anata Dates         1000           Anata Dates         1000           Provide         2000           Provide         2000           Provide         2000           Provide         1000           Mark Roydown         1000           Mark Roydown         1000           Word Staff (monder)         1000           Word Staff (monder)         1000           Word Staff (monder)         1000           Hell, = 6792         Very high concentration		
Compared Participant Comp		
1. Factor influencing "Supply Risk"		
Lithium <u>More production         Agreemin         Agreemin         Agreemin         Agreemin         Agreemin         Store         Store     </u>		
HHL <sub>6</sub> = 3 652		
1. Factor influencing "Supply Risk"		
• Cobal $\frac{1}{1000} \frac{1}{10000} \frac{1}{10000} \frac{1}{10000} \frac{1}{10000} \frac{1}{10000} \frac{1}{10000} \frac{1}{10000} \frac{1}{10000} \frac{1}{100000} \frac{1}{1000000} \frac{1}{1000000} \frac{1}{1000000} \frac{1}{1000000} \frac$		
Rev Associate     Sociation     Associate     Asociate     Asociate		
1. Factor influencing "Supply Risk"	The students can see that based on the	
Beerse EC (2017)	Herfindahl-Hirschman index, they obtain the same raking of supply risk as in the EC 2017 Report on critical materials	
Image: Second		



2. Economic Importance		
$EI = \frac{10}{Q_{max}} \sum_{s} A_s \ Q_s \ SI_{EI}$ Where: $A_a = \text{share of demand for raw material in application "s" relative to total demand for raw material Q_a = \text{Gross Value Added (GVA) of 2-digit NACE sector allocated to application "s" Q_{max} = \text{Largest GVA of all 2-digit NACE sectors in list (next slide)} SI (E0) = Substitutability index associated with Economic Importance of raw material$		
ParkMacanala     This ship has researed and form in fungementation of memory and the second		
2. Economic Importance		
The 2-digit NACE sectors     NACE: Nomenclature of     Economic activities in the EC		
EL Senses alla del carterarente anon ACCERTO DE La constante fonde presente del carterarente anon ACCERTO DE La constante fonde presente de la constante del del carterarente anon ACCERTO DE La constante del carterarente del presente de la constante de		
<section-header><section-header><section-header><section-header><section-header><section-header><section-header><list-item><list-item><list-item><section-header><section-header></section-header></section-header></list-item></list-item></list-item></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	Here the students are again going to look for data on the internet and they will be able to calculate the same values of Economic Importance as those of the EC 2017 report on critical materials	
2. Economic Importance	These are screenshots of the pages with	
<section-header><section-header><text><image/><image/><image/></text></section-header></section-header>	the required information	
2. Economic Importance	Can do if time allows	1
<text><equation-block><list-item><list-item><list-item>      Exercise (continued)       a. du da te same for Lifthire, assuming the following applications and ACCE allocations:       a. du da te same for Lifthire assuming the following applications and ACCE allocations:       a. du da te same for the following the following the following applications and ACCE allocations:       a. du da te same following the f</list-item></list-item></list-item></equation-block></text>		



<section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header>	This graph highlights how Scandium scores higher in Economic Importance than Lithium. With the criticality thresholds selected by the Commission, Scandium appears to be critical while Lithium does not (which makes no sense at all).	
2. Economic Importance The second se	The same with the precise scores for economic importance	
<ul> <li>Definition of the second secon</li></ul>	The explanation. For inexperienced group it may be difficult to pinpoint this major flaw in the methodology, so would have to be guided.	
<text><list-item><list-item>         2. Economic Importance         • supply Risk: pre-feasibility data suggest that a single project in Australia might have enough Sc to cover demand for a very round in the tenter feasibility data suggest that a single project in Australia might have enough Sc to cover demand for a very round in the tenter feasibility data suggest that a single project in the tenter feasibility data suggest the tenotex suggest the tenter feasibility data su</list-item></list-item></text>	Puts the exercise in the perspective of real world exploration on Scandium. Indicated resources are abundant and criticality should not be a problem. Could also talk about Scandium in red muds from Aluminium industry	



### 4. Assessment Questions

Since the middle of the 20<sup>th</sup> century, world consumption of most mineral raw materials is:

Answer 1: Rapidly increasing (correct) Answer 2: Rapidly decreasing Answer 3: Stabilizing Answer 4: Fluctuating

#### The following factor has the least real influence on criticality:

- Answer 1: The estimated reserve base (correct)
- Answer 2: Metal substitutability
- Answer 3: Time scale of the analysis
- Answer 4: Distribution of global metal production

#### Historically, metal contents in mined ores tend to:

- Answer 1: Decrease (correct)
- Answer 2: Increase
- Answer 3: Stabilize
- Answer 4: Fluctuate

#### Tungsten is critical because it is:

Answer 1: Essential in certain industries due to its hardness (correct) Answer 2: A precious metal Answer 3: Very useful for air pollution control Answer 4: Used in permanent magnets for renewable energy

### Tungsten is critical because it is:

- Answer 1: Produced mainly by one country (China) (correct)
- Answer 2: Becoming too expensive
- Answer 3: Too difficult to mine
- Answer 4: Has a high toxicity

#### Criticality of Europium has changed rapidly because:

- Answer 1: It is much less in use since the advent of LED lamps (correct)
- Answer 2: New Europium deposits have been discovered
- Answer 3: It has become too expensive to use
- Answer 4: It is increasingly rare

#### **Criticality estimates are:**

- Answer 1: Relative estimates that depend on the method used (correct)
- Answer 2: Probabilistic risk assessments
- Answer 3: Precise and relatively well known for many metals
- Answer 4: About as useful as cooked bus tickets



#### Calculations of global metal depletion times are typically wrong because:

Answer 1: They assume that there is a fixed metal stock to be mined (correct)

Answer 2: They don't take into account recycling

Answer 3: They don't take into account substitution

Answer 4: They don't consider the entire value chain

#### The price of rare earths skyrocketed in 2011 because:

Answer 1: Of speculation following Chinese restrictions on exports (correct)

Answer 2: Rivalry between producing countries

Answer 3: The discovery of new high-tech applications for rare earths

Answer 4: A sudden depletion in global rare earth reserves

#### Criticality is usually a 2-dimensional matrix considering:

- Answer 1: Economic importance and supply risk (correct)
- Answer 2: Supply risk and metal price
- Answer 3: Economic importance and geological availability
- Answer 4: Metal price and recycling potential



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Dominique Guyonnet from BRGM prepared the teaching material for this session.

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### 7. Disclaimer

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In case you have suggestions or other feedback how to improve the materials, we value your opinion: Please contact us via the project webpage <a href="https://suscritmat.eu/contact/">https://suscritmat.eu/contact/</a>.